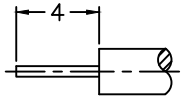
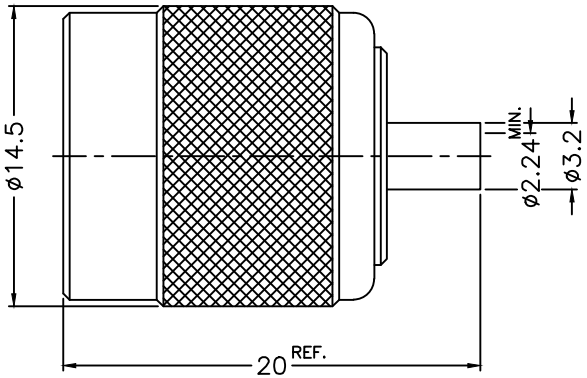
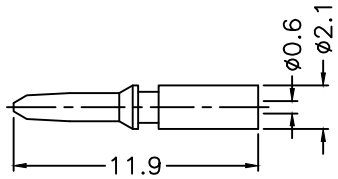
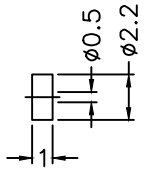
REVISIONS		
ISS	ZONE	DESCRIPTION\PER REQUEST\DATE



RECOMMENDED
CABLE STRIPPING DIM'S
（建議剝線尺寸）







NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)
1. BRASS
2. NICKEL PL. 100 MIN. THICK OVER COPPER PL. 50 MIN. THICK
3. GOLD PL. 30 MIN. THICK OVER NICKEL PL. 50 MIN. THICK OVER COPPER PL. 50 MIN. THICK
4. TEFLON

1. CRIMPED CONTACT PIN
HEX CRIMP SIZE .068"

NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.
9	INSULATOR	NOTE 4	NATURAL	1	900-1181A1-9T
8	CONTACT PIN	NOTE 1	NOTE 3	1	900-1181A1-8-0.6
7	WASHER	NOTE 1	NOTE 2	1	WS-90-128-08
6	RING	DELRIN	NATURAL	1	71628-1000-6
5	RETAINER RING	NOTE 1	NOTE 2	1	900-1000-5
4	GASKET	RUBBER	RED	1	GS-80-105-15
3	INSULATOR	NOTE 4	NATURAL	1	900-1181A1-3 -50T
2	BODY	NOTE 1	NOTE 2	1	900-1181A1-2-28
1	SHELL	NOTE 1	NOTE 2	1	71628-1000-1

DIMENSIONS ARE IN MILLIMETERS

UNLESS OTHERWISE SPECIFIED TOLERANCES
0.5-6 = ±0.2
6-30 = ±0.4
30-120 = ±0.6
120-315 = ±1
315-1000 = ±1.6
1000-2000 = ±2.4

SCALE 3/1 ISSUE A

PART NO.

APPROVED	DATE 10-05-'10
CHECKED	DATE 10-05-'10
DRAWN	DATE 10-05-'10

G.L.I.

TITLE
TNC DIRECT SOLDER PLUG
(FOR .085, .086 CABLE)

DRAWING NO.
71628-1181A1-28-50

FILE NO. R:\D\G\DWG\71628\1181A1\28\50