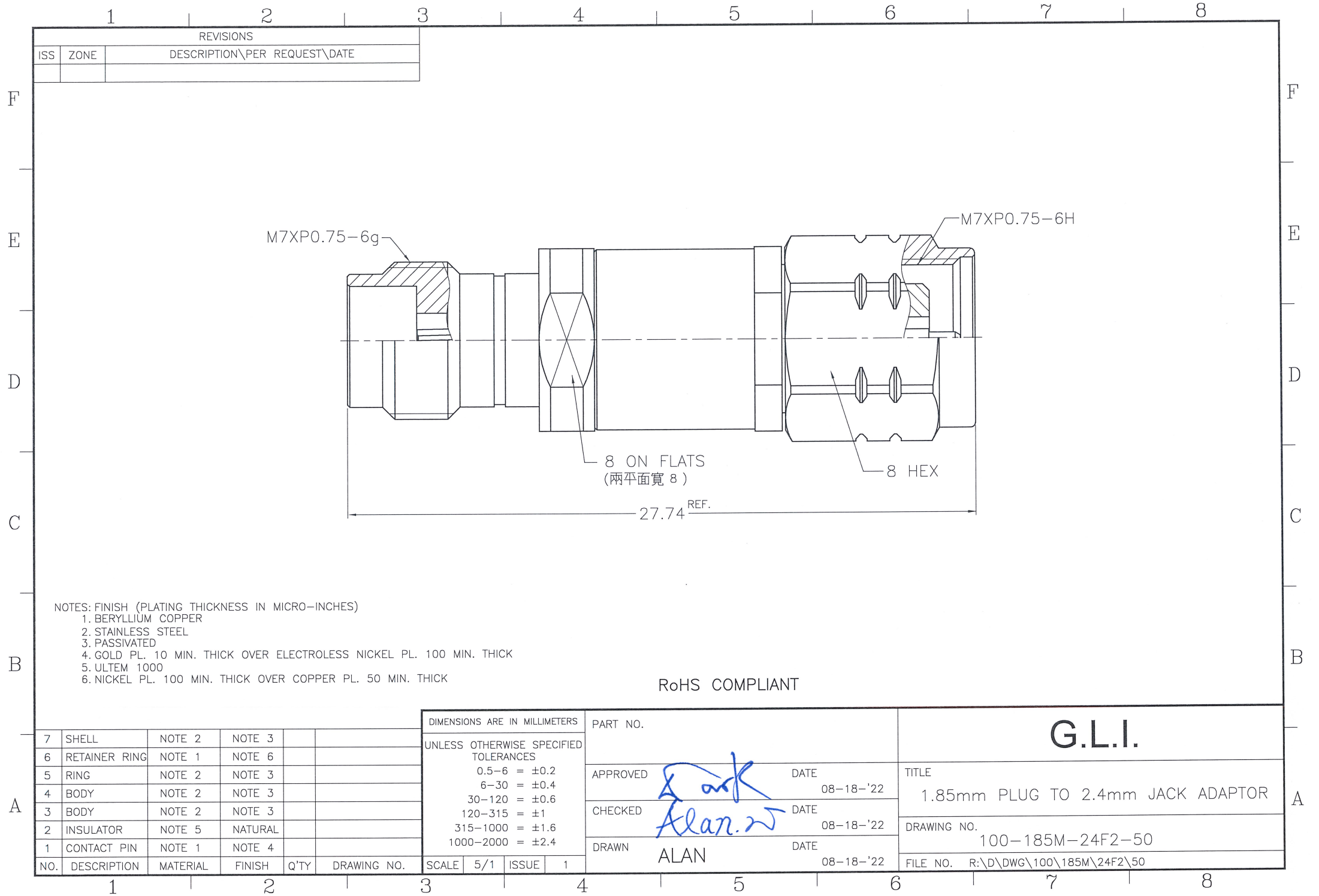




NOTES: FINISH (PLATING THICKNESS IN MICRO-INCHES)

1. BERYLLIUM COPPER
2. STAINLESS STEEL
3. PASSIVATED
4. GOLD PL. 10 MIN. THICK OVER ELECTROLESS NICKEL PL. 100 MIN. THICK
5. ULTEM 1000
6. NICKEL PL. 100 MIN. THICK OVER COPPER PL. 50 MIN. THICK

RoHS COMPLIANT

						DIMENSIONS ARE IN MILLIMETERS				PART NO.		G.L.I.				
						UNLESS OTHERWISE SPECIFIED TOLERANCES 0.5-6 = ±0.2 6-30 = ±0.4 30-120 = ±0.6 120-315 = ±1 315-1000 = ±1.6 1000-2000 = ±2.4										
7	SHELL	NOTE 2	NOTE 3							APPROVED				DATE	TITLE	
6	RETAINER RING	NOTE 1	NOTE 6									08-18-'22		1.85mm PLUG TO 2.4mm JACK ADAPTOR		
5	RING	NOTE 2	NOTE 3							CHECKED				DATE	DRAWING NO.	
4	BODY	NOTE 2	NOTE 3									08-18-'22		100-185M-24F2-50		
3	BODY	NOTE 2	NOTE 3			DRAWN		ALAN		DATE	FILE NO.					
2	INSULATOR	NOTE 5	NATURAL					08-18-'22		R:\D\DWG\100\185M\24F2\50						
1	CONTACT PIN	NOTE 1	NOTE 4													
NO.	DESCRIPTION	MATERIAL	FINISH	Q'TY	DRAWING NO.	SCALE	5/1	ISSUE	1							